

L80Z-00 Polypropylene Impact Copolymer

L80Z-00 is a high melt flow rate nucleated and antistatic medium impact copolymer designed for high-speed thin walled injection molding applications. This product meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

Typical Properties¹

	Values		ASTM Method
	English Units	SI Units	
Resin			
Density	—	0.910 g/cc	D792
Melt Flow Rate, 230°C/2.16 kg	—	80 g/10 min	D1238
Injection Molded Sample			
Tensile Strength (2 in/min)			D638
@ Yield	3,330 psi	23.0 MPa	
@ Break	2,633 psi	18.1 MPa	
Elongation (2 in/min)			D638
@ Yield	5.18 %	5.18 %	
@ Break	40.5 %	40.5 %	
Flexural Modulus			D790A
1% Secant	164,300 psi	1,127 MPa	
Notched Izod Impact Strength			D256
@ 23 C	2.45 ft.-lbf/in	12.8 kJ/m ²	
@ -20 C	1.0 ft.-lbf/in	5.35 kJ/m ²	
Hardness			
Rockwell R	74.5	74.5	D785
Vicat Softening Point	295 F	146 C	D1525
Heat Deflection Temperature			D648
@ 66 psi (455 kPa)	214 F	101 C	
@ 264 psi (1,820 kPa)	125 F	51.7 C	
Gloss Units, 60° angle	64.5	64.5	D2457
Instrumented Impact			D3763
@ 23 C	Ductile	Ductile	
@ -20 C	Mixed	Mixed	

¹ Typical properties will vary and are not to be used for specifications.

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Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at www.ineos-op.com, or call + 1-800-527-5419.

Health and Safety Information

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at www.ineos-op.com. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS O&P is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

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